



快速乾燥機系列

High Speed Dryer



燁品企業有限公司
YE PIN CO., LTD

目錄 Catalog

中文 Chinese	英文 English	頁數 Page
功能特色-4大提升	Feature-4 UPs	P2
功能特色-6大降低	Feature-6 Downs	P3
7大優勢結構	7 advantage structures	P4
乾燥效率比較	Compare Drying Efficiency	P5
含水率太高，對塑料的破壞	Water content rate is too high, it will be damage to plastic	P6
相對濕度、含水率、物性相互關係	Relationship between Relative humidity, Water content rate, Physical properties	P7
作動原理	What' s principle?	P8
化學吸附乾燥機 VS YP乾燥機	Chemical adsorption dryer VS YP Dryer	P9
第一回，省錢，省時，省電	Round One, SaveTime,Money,Electriciity	P10
第二回，結構	Round Two ,Structure	P12
第三回，環境	Round Three, Environment	P13
多功能快速乾燥機	Multi-function High Speed Dryer	P14
光學級快速乾燥機	Optics High Speed Dryer	P15
BD 微電腦快速乾燥機	BD Microprocessor Controlled High Speed Dryer	P16
LD 微電腦快速乾燥機	LD Microprocessor Controlled High Speed Dryer	P17

功能特色--4大提升

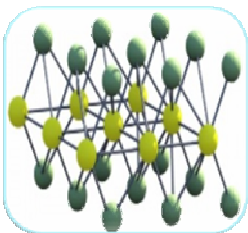
Features—4 Up



- 提高產品的抗拉性、抗破性、透光率、耐久性
- Increasing tensile resistance, fracture resistance, transparency, durability



- 提高成型品的良率及品質
- Increasing product validity and quality



- 提高份子之間的連結
- Increasing molecule combination



- 提高生產的稼動率
- Increasing production mobility

功能特色--6大降低

Features--6 Downs



- 減少一半的烘料時間
- shorten half time of drying



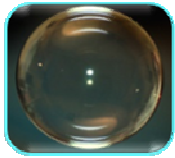
- 降低含水率200 ppm以下
- Reducing water contain rate under 200ppm



- 降低烘料成本，節省電費40%以上
- Reducing electricity bill more than 40%



- 減少模具清洗的次數 (PA46,PPS)
- Reducing cleaning frequency of mold(PA46,PPS)



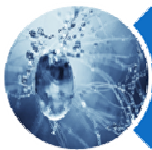
- 減少乾燥不完全所產生的不良(流紋、氣泡..等)
- Reducing defects of incomplete drying (such as streak, bubble....etc.)



- 降低原料成型時，經過料管高溫混煉的所產生的氣體
- Reducing the generation of gas during the injection molding

7大優勢結構

7 Structures



不用接冷卻水
No cooling water



不銹鋼外殼易保養
Easy maintenance for
stainless steel case



集塵器
Dust Collector



LED微電腦式控制面板
LED microprocessor
controlled panel



功能均用燈號顯示
Light display function



機台可移動
Moveable



外罩式過濾器清理容易
Easy clean for outer
filters

- 多功能快速乾燥機搭配專利截料閥,使輸送管內的塑料不殘留,無塑料回潮的問題。
- Multi-function high speed dryer device is equipped with patented valve to completely clean the plastic residue such that there will be no plastic material re-dampening problem.

專利截料閥
Patented Valve



已申請多國專利結構
Multi-national patent
application structure

乾燥效率比較

Compare drying efficiency



效率佳
High
Efficiency

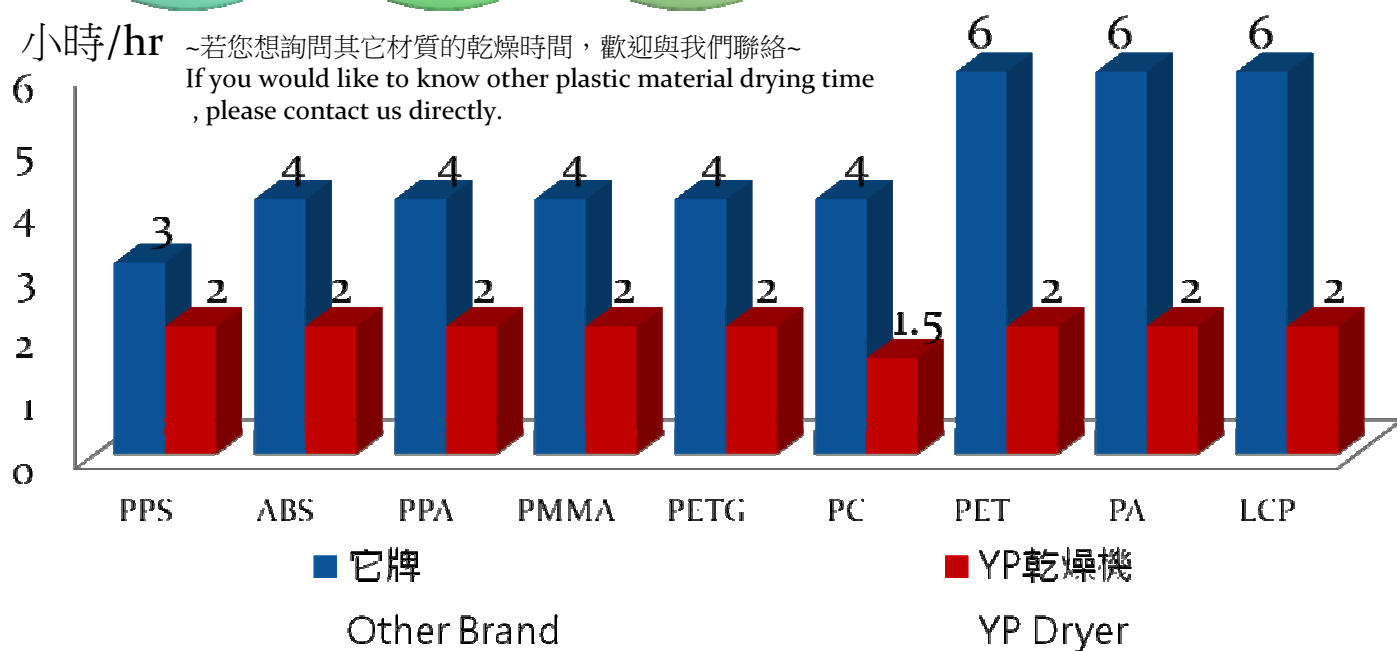
速度快
High
Speed

節能
Energy
Saving

YP 節省電費 40% ↑

YP save electricity 40% ↑

小時/hr ~若您想詢問其它材質的乾燥時間，歡迎與我們聯絡~
If you would like to know other plastic material drying time, please contact us directly.



乾燥時間/小時 Drying Time / Hr	PPS	ABS	PPA	PMMA	PETG	PC	PET	PA	LCP
它牌 Other Brand	3	4	4	4	4	4	6	6	6
YP乾燥機 YP Dryer	2	2	2	2	2	1.5	2	2	2

含水率太高，對塑料之破壞

Water content rate is too high, it will be damage to plastic



若要生產高質量的塑膠製品必須先注意到“前端塑料的乾燥處理”
If you would like to produce high quality plastics, you must be aware of “drying process before injection molding”.

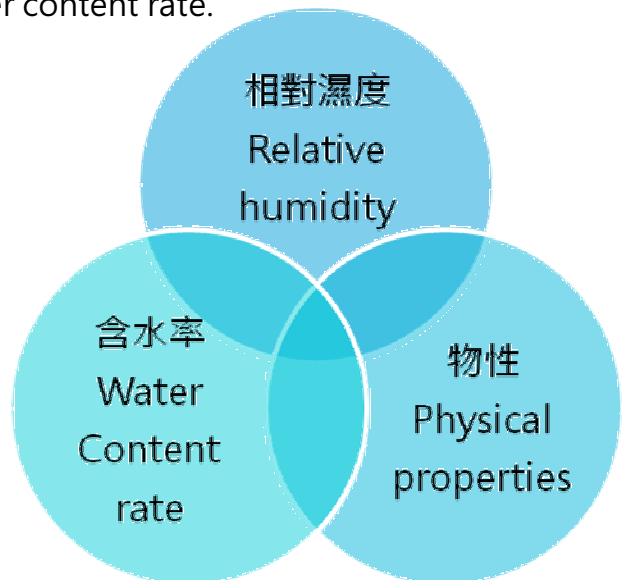
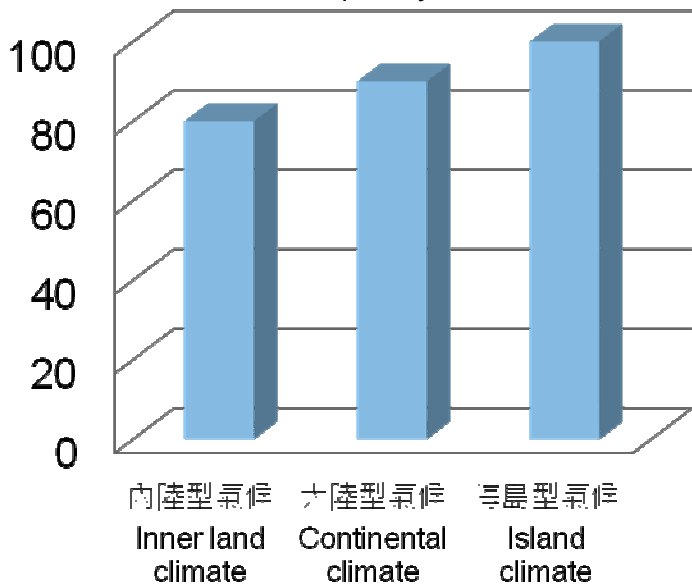
相對濕度、含水率、物性相互關係

Relationship between Relative humidity, Water content rate, Physical properties



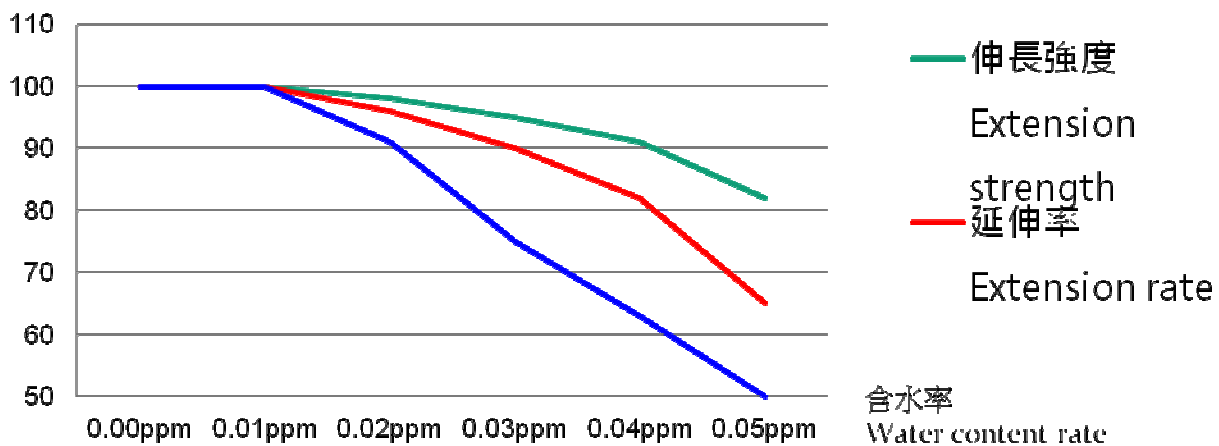
相對濕度%
Relative humidity%

空氣中相對對濕度過高時，塑料就會快速吸濕，使塑料的含水率增加
Relative humidity is too high in the air, plastic will humidify quickly, it will increase water content rate.



與最大值百分比
Ratio to max bond %

含水率愈高，對物性的影響愈大
High water content rate, it will have big influence to physical properties.





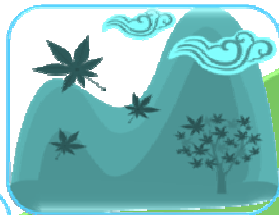
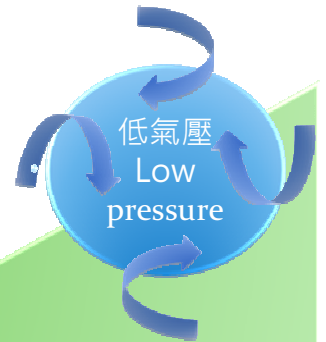
作動原理?

What's principle?

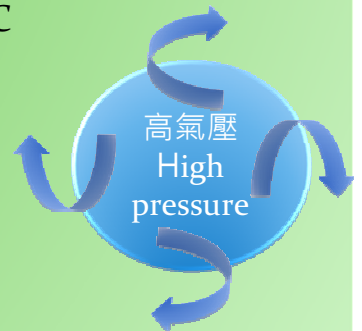
低氣壓使水的沸點降低
Low pressure makes boiling point of water lower .



在喜馬拉亞山水的沸點是73°C
Boiling point of water in the Himalayas is 73°C .



在高山水的沸點是80 °C~ 90°C
Boiling point of water in high mountain is 80 °C~ 90°C.



在平地水的沸點是100 °C
Boiling point of water on the ground is 100 °C .



燐品的快速乾燥機的乾燥原理，是用物理原理，非化學吸附。簡易的說：快速乾燥機將空氣吸入，產生低壓的氣流經過加熱，將乾燥的熱風打入料桶，將塑料中的水份子蒸發，(使露點的溫度達-40 °C 以下)。

Our High speed dryer uses “physical principle”, not chemical absorbing. Let me explain to you: Air had been sucked by our high speed dryer, producing low pressure air, the low pressure air through heater. It becomes drying hot air into hopper to make moisture of plastic to vaporize.(reach dew point under -40°C)

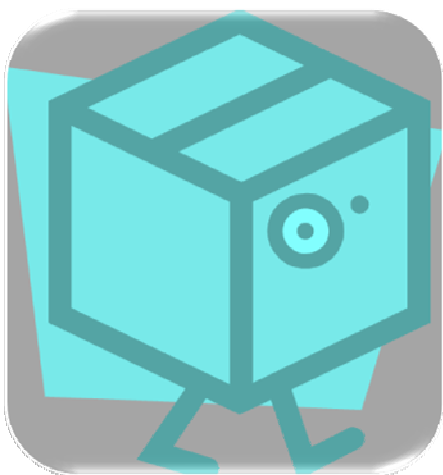


化學吸附乾燥機

VS YP 乾燥機

Chemical adsorption dryer

VS YP Dryer



VS



決戰三回合
Three round battle

第一回，省錢，省時，省電

Round One, Save Time, Money, Electricity

化學吸附乾燥機
Chemical adsorption dryer



YP 乾燥機
YP dryer



額外的工程費用 Additional project costs

要接水管
Link water pipe



無
No



冷氣費用 Air-conditioning costs

要維持室內恆溫，
冷氣需持續的運作
In order to maintain the
indoor temperature, air-
conditioning needs to
continue operations



無
No



耗材費用 Consumables cost

高
High



低
Low



第一回 , 省錢, 省時, 省電

Round One, Save Time, Money, Electricity

化學吸附乾燥機
Chemical adsorption dryer



YP 乾燥機
YP dryer



乾燥時間
Clean room

如: PC要3~4小時
LCP要6~8小時

For example:
PC needs about 3~4
hours of drying time.
LCP needs about 6~8
hours of drying time.



如: PC要2小時
LCP要2小時

For example:
PC needs about 2 hours
of drying time.
LCP needs about 2 hours of
drying time.



耗電量
Power consumption

高耗電量

High power
Consumption.



低耗電量, 約化學
吸附乾燥機的一半

Low power consumption,
power consumption is about
one half of chemical
adsorption dryer.



第二回，結構

Round Two, Structure

化學吸附乾燥機
Chemical adsorption dryer



YP 乾燥機
YP dryer



冷卻水 Cooling Water

要接冷卻水
It need to link cooling water.

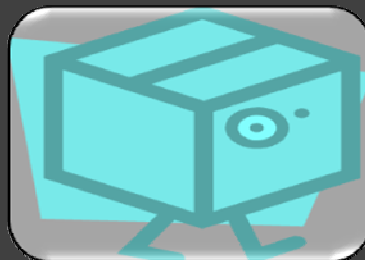


不接冷卻水
No cooling water



外殼 Outer Case

白鐵烤漆，易掉漆生鏽
Painted iron, easy to peel off and get rusty.

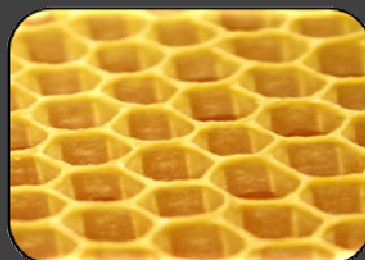


SUS304不銹鋼，
耐久不生鏽
SUS304
stainless steel,
durable and not
easy to rust.



分子篩 Molecular sieve

如:烘PA會出油，蜂巢和
分子篩會阻塞
For example: Drying PA
Will be out of oil.
Honeycomb and
molecular sieve will be
clogged.



沒有分子篩，
具有專利機芯
結構，沒有阻
塞的疑慮
No molecular sieve, dryer
is equipped with patented
cassette mechanism
structure, no doubt for
clogging.



第三回，環境

Round Three, Environment



化學吸附乾燥機
Chemical adsorption dryer



YP 乾燥機
YP dryer



潔淨的無塵室 Clean room

接冷卻水，有漏水的可能性
It may leak water possibility, due to cooling water.



適用，無漏水的可能性
Suitable, no leaking water possibility.



熱氣排放 Exhausting hot air

會排出熱氣
It exhausts hot air.



無
No exhausting hot air.



多功能快速乾燥機

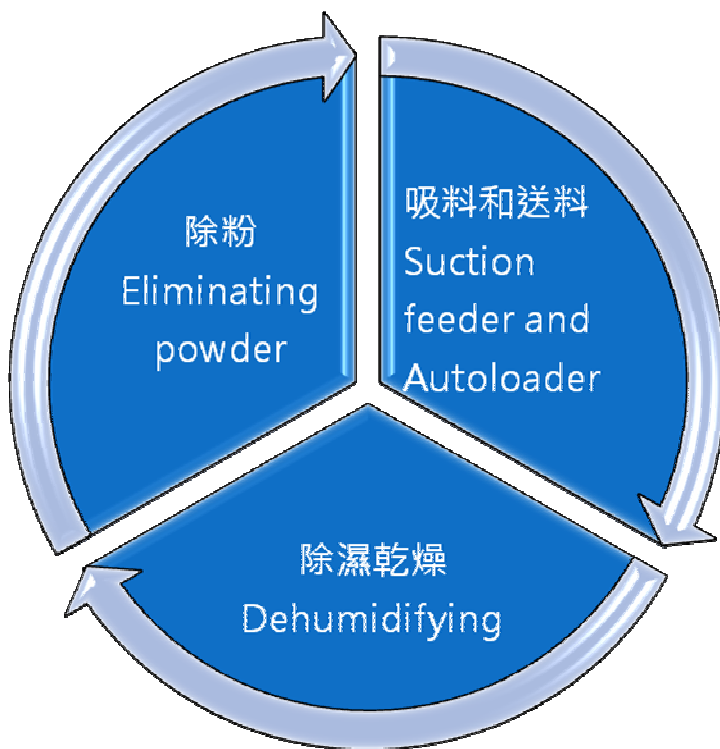
Multi-function High Speed Dryer

多功能乾燥機具有
如下特點:

1. 吸料和送料
2. 除濕乾燥
3. 除粉

Multi- function dryer has below
features:

- 1.Suction feeder and Autoloader
- 2.Dehumidifying
- 3.Eliminating powder



除粉，是指將顆粒的塑料經碰撞所產生的粉末，加以去除

Eliminating powder，means powder produced by the plastic pellet collision

光學級快速乾燥機

Optics High Speed Dryer

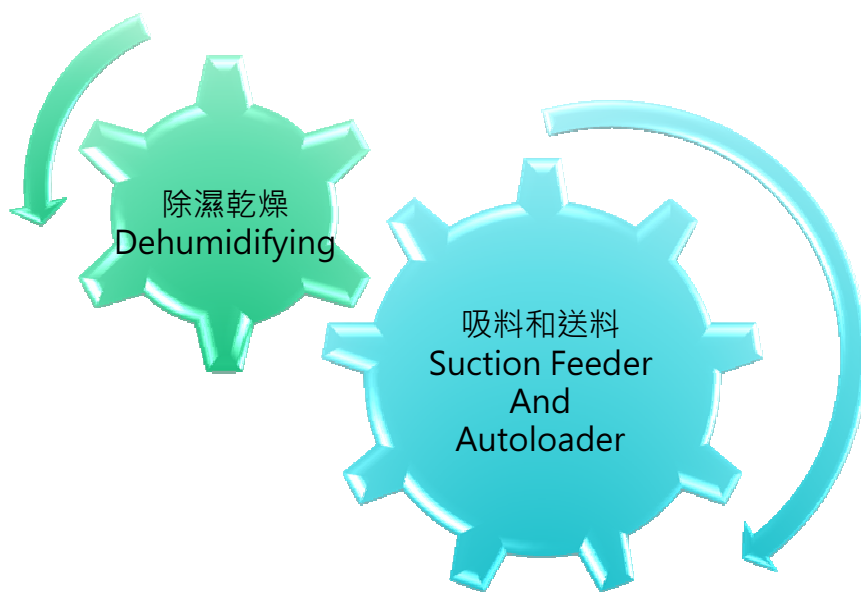


光學級乾燥機具有如下特點:

1. 吸料和送料
2. 除濕乾燥

Optics Dryer has below features:

1. Suction feeder and Autoloader
2. Dehumidifying



光學級快速乾燥機適用在高精密的工程塑料
如:光學級PC,光學級PET,光學級PMMA,等。
Optics high speed dryer is suitable for engineering
plastics of high precision.
Such as PET, PMMA, PC of optics....ext.

BD 微電腦快速乾燥機

BD Microprocessor Controlled High Speed Dryer



BD 微電腦快速乾燥機適用如下:

1. 射出量大的生產
2. 押出量大的生產
3. 經常性換料生產

BD microprocessor controlled high speed dryer is suitable for below items.

1. Big injection molding production.
2. Big extruding production.
3. Frequently changing plastic production



LD 微電腦快速乾燥機

LD Microprocessor Controlled High Speed Dryer



LD 微電腦快速乾燥機適用如下:

1. 射出量小的生產
2. 押出量小的生產
3. 經常性換料生產



LD microprocessor controlled high speed dryer is suitable for below items.

1. Small injection molding production.
2. Small extruding production.
3. Frequently changing plastic production



YP 快速乾燥機

YP High Speed Dryer

省錢 **Save Money**
快速 **High Speed**
節能 **Save Energy**

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